

Summary of Radiata Pine Grading Rules

DEFECT	CLEAR	SELECT	STANDARD	MERCH	INDUSTRIAL
GRADED	2 FACES	BEST FACE	BEST FACE	BEST FACE	BOTH FACES
TO:	&2 EDGES				
KNOTS	NOT	UNLIMITED NOT	UNLIMITED NOT TO	UNLIMITED BUT	UNLIMITED
	PERMITTED	TO EXCEED 1/3	EXCEED 1/2 FACE	NOT TO EXCEED	
		FACE		75%OF FACE	
GROUP	NOT	GROUP NOT TO	GROUP NOT TO	UNLIMITED BUT	UNLIMITED
KNOTS	PERMITTED	EXCEED 1/3	EXCEED 1/2 FACE	GROUP NOT TO	
		FACE		EXCEED 75% OF FACE	
BARK	NOT	NOT	NOT PERMITTED ON	UP TO 6 BUT MUST	UNLIMITED
ENCASED	PERMITTED	PERMITTED ON	FACE	BE TIGHT AND A	
		FACE		MAX OF 25MM	
EDGE	NOT	PERMITTED 1/2	PERMITTED 1/2 OF	UNLIMITED BUT	UNLIMITED
KNOTS	PERMITTED	OF THICKNESS	THICKNESS	NO LARGER THAN	
BULLSEYE	NOT	NOT	PERMITTED BUT NOT	75% OF THICKNES PERMITTED	PERMITTED
	PERMITTED	PERMITTED	VISIBLE ON FACE	TERMITTED	TERMITTED
PITH					
PITH	NOT	NOT	NOT PERMITTED	LIMITED TO 200MM	PERMITTED
MINOR	PERMITTED REVERSE	PERMITTED PERMITTED	PERMITTED	ON EITHER FACE UNLIMITED	UNLIMITED
MINOR	ONLY	PERIVITIED	PERIVITIED	UNLIMITED	UNLIMITED
BLEMISH					
BIRDS EYE	NOT	LIGHT ONLY	LIGHT TO MEDIUM	UNLIMITED	UNLIMITED
	PERMITTED	NOTTO	ONLY	NOT TO EVOCED	DEDINITED
STAR	NOT	NOT TO	NOT TO EXCEED	NOT TO EXCEED	PERMITTED
CHECKING	PERMITTED	EXCEED 1MM IN WIDTH	1MM IN WIDTH	1MM IN WIDTH	
INTERNAL	NOT	NOT	NOT PERMITTED	NOT PERMITTED	PERMITTED
CHECKING	PERMITTED	PERMITTED			
SURFACE	NOT	NOT	NOT	NOT	PERMITTED
CHECKING	PERMITTED	PERMITTED	PERMITTED	PERMITTED	
BLUE STAIN	NOT	NOT	NOT PERMITTED	NOT PERMITTED	PERMITTED
	PERMITTED	PERMITTED			
TORN	NOT	NOT TO	NOT TO EXCEED	NOT TO EXCEED	PERMITTED
GRAIN	PERMITTED	EXCEED 300MM IN LENGTH	300MM IN LENGTH	300MM IN LENGTH	
RESIN	NOT	NOT	HEAVY NOT	HEAVY NOT	PERMITTED
STREAKS	PERMITTED	PERMITTED	PERMITTED	PERMITTED	
RESIN	NOT	NOT	PERMITTED	PERMITTED	PERMITTED
POCKETS	PERMITTED	PERMITTED	MAXIMUM 4 OF 10MM	MAXIMUM 4 OF	
			AT 75MM	10MM AT 75MM	